

# VIVA

— By Alegre Design —



■ **DESCRIPTION**

**Viva** shell is manufactured with SEBS double layer padded injection on the rigid Polypropylene (P.P) shell with mineral particles (SEBS Shell, 11 mm thickness) SEBS material provides a padded surface soft to the touch and an optimum hardness to resist an intensive use. It is a material with high water resistance (hydrolysis) and easy to clean. It keeps all chemical capabilities including the colour intensity against and extended Sun exposure (UVI effect). SEBS is a material without PVC, for that reason takes care of user's health and the environment Ø 20 mm **Steel** tube and 2 mm thickness frame. Chromed Silver, and white finishes. Black polypropylene (P.P) glides. It includes stacking caps (stacking maximum 5 units).

■ **BACK AND SEAT**



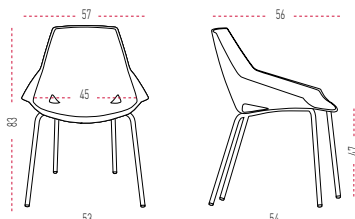
(see finishes and fabric card)



■ **SIZES**

Total height: from 830 mm  
 Total width: from 530 mm  
 Total depth: from 540 mm

■ **SIZES**



- ① SEBS system double layer padded injection
- ② Polypropylene (P.P) Shell with mineral particles (SEBS Shell, 11 mm thickness)
- ③ Stacking caps
- ④ Ø 20 mm steel tube and 2 mm thickness
- ⑤ Polypropylene (P.P) glides

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■ **BACK AND SEAT**

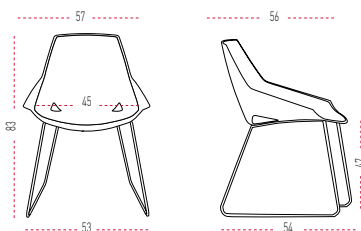


(see finishes and fabric card)

■ **SIZES**

Total height: from 830 mm  
 Total width: from 530 mm  
 Total depth: from 540 mm

■ **SIZES**



- ① SEBS system double layer padded injection
- ② Polypropylene (P.P) Shell with mineral particles (SEBS shell, 11 mm thickness)
- ③ Ø 18 mm steel tube and 2 mm thickness
- ④ Polypropylene (P.P) glides

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■ **BACK AND SEAT**



[see finishes and fabric card]

■ **BASE**



Swivel base. Silver polish  
Ø 67,5 cm Black anti-skid  
Polyethylene (PE)



Swivel base black polyamide  
Ø 67,5cm Black anti-skid  
polyethylene (PE)



Swivel base white polyamide  
Ø 67,5cm Black anti-skid  
polyethylene (PE)

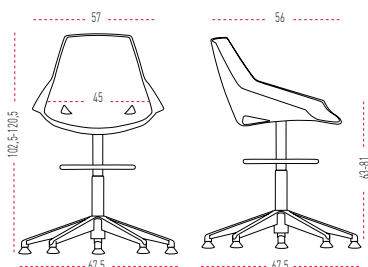
■ **SIZES**

Total height: from 1010 mm to 1190 mm

Total width: from 675 mm

Total depth: from 560 mm

■ **SIZES**



- ① SEBS system double layer padded injection
- ② Polypropylene (P.P) Shell with mineral particles (SEBS Shell, 11 mm thickness)
- ③ Moulded Aluminium connector shell-leg base
- ④ Gas lift
- ⑤ Ø 18 mm steel tube and 2 mm thickness
- ⑥ Chromed steel footrest. Curved tube Ø 18 mm, 1,5 mm thickness
- ⑦ Swivel base Ø 67,5 cm 6 mm thickness
- ⑧ Polypropilene (PE) glides colour black

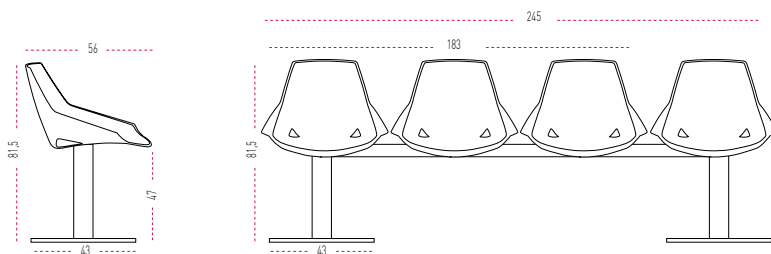




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- ② **Central beam** manufactured by steel 80 x 30 x 2 mm thickness. Silver finish; Moulded aluminium plate to fix the shells to the beam.
- ③ **Column** is manufactured by steel tube Ø 76 X 2 mm thickness. Silver finish.
- ④ Steel **Base** 8 mm thickness.

■ SIZES



■ SIZES

Total height: from 815 mm  
 Total width: from 1830 to 2450 mm  
 Total depth: from 560 mm

■ BACKREST AND SEAT

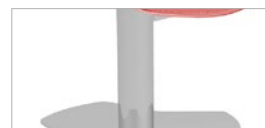


(see finishes and fabric card)

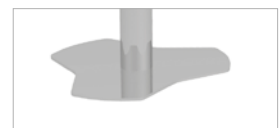
■ BASE



Steel frame, silver epoxy finish  
 80 x 40 x 2 mm thickness



Steel tube, Silver epoxy finish  
 Ø 76 x 2 mm thickness



Steel base, 8 mm thickness  
 silver epoxy finish



**MATERIALS**

Maximum use of materials to eliminate and minimize scraps. Use of recyclable and recycled materials in those components that do not affect the functionality and durability.

**35,31%**  
RECYCLED  
MATERIALS



**PRODUCTION**

Maximum optimization of energy use. Minimal environmental impact. Last generation technological systems. Zero discharge of wastewater. No VOC coatings. Processes free of heavy metals, phosphates, OC and COD.

**100%**  
RECYCLABLE  
ALUMINIUM, STEEL  
& WOOD



**TRANSPORT**

Detachable systems. Volumes that facilitate the optimization of space. Maximum reduction of energy consumption by transport.

**100%**  
RECYCLABLE  
PACKAGE AND THINNER  
FREE



**USE**

Quality and warranty. Long lasting. Replacements available.

**EASY**  
TO CLEAN  
AND MAINTAIN



**DISPOSAL**

Waste reduction. Supplier-manufacturer packaging reuse system. Components are easy to be separated. Inks in packaging are water-based, without solvents.

**97,15%**  
RECYCLABLE  
MATERIALS

**CERTIFICATES AND REFERENCES**

The different programmes get points in different environmental categories to get the LEED certificate (sustainability, material and resources, water, energy and atmosphere, inner environment quality, innovation and design).



**STANDARDS**

VIVA has passed tests done in our technical department as well as the tests done in AIDIMA the Technological Institute for furniture. The tests correspond to:

**4 Legs. Standard applied**

- **UNE-EN 16139:13.** Furniture. Resistance, long lasting, security. Requirements for non domestic use seating.

**Beam Seating. Standard applied**

- **UNE-EN 15373:07.** Furniture. Resistance, long lasting, security. Requirements for non domestic use seating.

- **UNE-EN 1022:05.** Office furniture. Confident chairs.

- **UNE-EN 1728:00.** Domestic furniture - Seating - Test methods for the determination of strength and durability.